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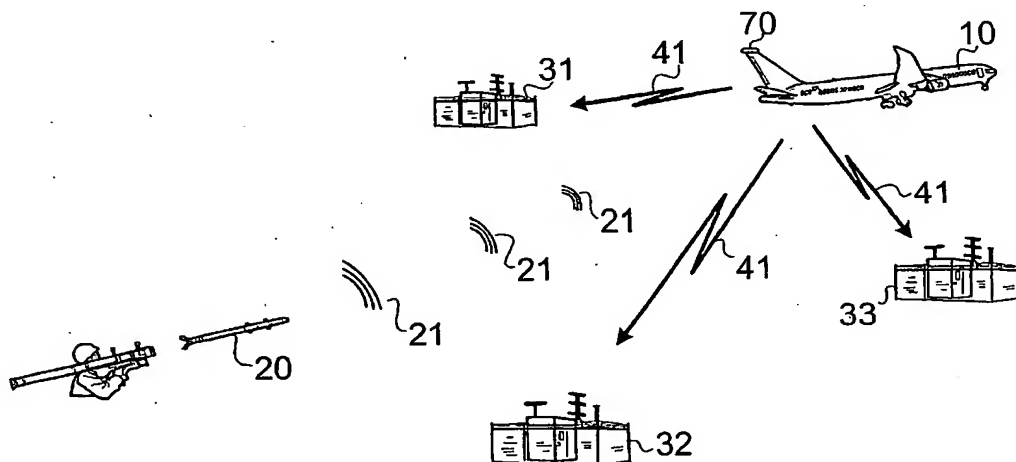
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(54) Title: PROTECTING COMMERCIAL AIRLINERS FROM MAN PORTABLE MISSILES



(57) Abstract: A commercial airliner (10) carries a sensor that detects a characteristic (21) associated with a man portable missile (20). Raw sensor data is transmitted via a wireless data-link (41) to ground stations (31-33) that process the airliner transmission and determine both the presence of the missile and a precise aircraft position. Countermeasures are fired to detonate within a close proximity of airliner in order to divert the detected missile.

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## Protecting Commercial Airliners from Man Portable Missiles

### BACKGROUND OF THE INVENTION

#### Technical Field

[0001] The present invention relates to an apparatus and method for protecting commercial airliners from man portable missiles.

#### Background Art

[0002] There is a growing concern that terrorists will use shoulder-fired, heat-seeking missiles to shoot down commercial airliners. Many portable heat-seeking missiles are inexpensive, relatively easy to obtain on the black market and extremely dangerous. Afghan rebels used U.S.-supplied Stinger missiles to destroy Soviet jets and attack helicopters in the 1980s. Terrorists have recently tried to use older, Soviet-made SA-7 shoulder-fired missiles to bring down U.S. military aircraft in Saudi Arabia and an Israeli airliner in Kenya.

[0003] Neighborhoods or other areas where terrorists could hide and attack commercial jet airliners as they land or take off surround many of the world's civilian airports. Jets that routinely cruise at 500 mph or faster fly much more slowly near the ground. A Boeing 737 typically flies both take-off climb-out and landing approaches at 150-160 mph, for example. Even slow shoulder-fired missiles can fly almost 1,000 mph, more than fast enough to overtake a jet.

[0004] A heat-seeking missile operates much like a point-and-shoot camera. The operator aims at one of a plane's engines, which are heat sources, "locks on" the target for about six seconds, and fires. The missile has an infrared sensor that "sees" the aircraft's heat plume; a computer navigational system guides the weapon to an engine. A commercial pilot would almost never see a missile coming and could generally react only after the missile hit an engine or exploded nearby.

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**[0005]** Certain US Air Force aircraft, such as C-17 cargo jets, have equipment to thwart attacks from portable heat-seeking missiles. It is known in the art to protect such aircraft by providing, on the aircraft, missile-detecting sensors coupled to a processor, which determines whether a missile is present, and flare and or chaff dispensers that explode flares or chaff to divert the missile away from the aircraft. However, the cost to install and maintain such equipment on many civilian aircraft would be very expensive, the missile detection algorithms are military sensitive knowledge, and it would be both unwise and unacceptable to install a pyrotechnic on a civilian aircraft.

**[0006]** There are roughly 5,000 commercial aircraft owned by U.S. carriers and 10,000 more in the rest of the world. There is a need to protect these commercial airliners from man portable missiles.

#### SUMMARY OF THE INVENTION

**[0007]** In accordance with my invention, a missile sensor head is mounted on an airliner and transmits raw sensor video to a series of ground stations. The carrier frequency for this transmission provides a very precise timing signal that allows the ground stations to track the aircraft to centimeter position accuracy.

**[0008]** The ground stations track the aircraft's position and process the raw sensor video. A gun turret adapted for accurately placing and detonating flare cartridges is positioned on the ground adjacent to the runway and tracks the aircraft as it flies through a protected zone. When the ground station determines that a missile is being viewed by the airliner-mounted missile sensor head, the gun turret lays down a predetermined pattern of exploding flares to divert the missile away from the airliner.

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- [0009] In a further embodiment of my invention, each airliner is equipped with multiple aircraft sensor packages and each aircraft sensor package transmits on a unique carrier frequency allowing the ground stations to determine both precise airliner position and pitch, roll and heading attitude. These aircraft sensor packages are remotely controlled by air traffic control and only transmit while the airliner is in a protected area. In a preferred embodiment of my invention, the carrier frequency is also remotely selected by air traffic control and is within the already allocated radio navigation frequency band of 108.000 to 117.975 MHz.
- [0010] Precise aircraft location is obtained by tracking the carrier phase of a transmitted signal in a manner similar to that used for global positioning system (GPS) carrier phase tracking. In the present invention, three receivers are phase tracking a single transmitter whereas in GPS surveying, a single receiver tracks three transmitters. Kinematic phase tracking requires that the receivers 'lock on' to the transmitted signal and continuously monitor phase shift and full-wave cycle count.
- [0011] Using a radio frequency (RF) signal to measure a physical distance, where that distance is less than less the wavelength of the RF signal by measuring phase shift using of a transmitted signal against a reference oscillator is very well known. Kinematic phase tracking is a technique that not only measures the fractional part, relative to reference RF signal, of a distance, but also 'counts' the number of complete RF cycles by constantly monitoring the changing phase shift of RF signal and whether the distance is increasing or decreasing. Kinematic phase tracking requires that each ground station count the whole and partial RF cycles, where each RF cycle corresponds to a wavelength, starting from a known distance. In my invention this known distance for each ground station corresponds to the distance between the aircraft sensor package and each ground station while the aircraft is located at a 'survey position'.

### Brief Description of the Several Views of the Drawing

- [0012] FIG. 1 illustrates a commercial airliner, carrying my inventive aircraft sensor package, and which is being targeted by a man portable missile.
- [0013] FIG. 2 shows the missile of FIG. 1 being diverted by an exploded flare in accordance with my invention.
- [0014] FIG. 3 depicts a turret firing the flare of FIG. 2.
- [0015] FIG. 4 is a functional block diagram of the aircraft sensor package of FIG. 1 in accordance with one illustrative embodiment of my invention.
- [0016] FIG. 5 is a perspective view of the aircraft sensor package of FIG. 1 in accordance with one illustrative embodiment of my invention.
- [0017] FIG. 6 is a functional block diagram of ground stations that are processing a wireless data-link from the aircraft sensor package of FIGS. 4 and 5.
- [0018] FIG. 7 is a block diagram of a missile sensor, such as a spectral sensor suitable for use in the aircraft sensor package of FIGS. 4 and 5.
- [0019] FIG. 8 pictorially depicts precisely locating a commercial airliner equipped with an aircraft sensor package in accordance with my invention.
- [0020] FIG. 9 shows the steps of an illustrative method of protecting commercial airliners from man portable missiles using the system of FIGS. 1-8.

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**List of Reference Numbers for the Major Elements in the Drawing**

**[0021]** The following is a list of the major elements in the drawings in numerical order.

<b>5</b>	raw sensor data
<b>6</b>	spectral signature
<b>10</b>	commercial airliner
<b>20</b>	man portable missile
<b>21</b>	detectable characteristic (of man portable missile)
<b>31</b>	first ground station
<b>32</b>	second ground station
<b>33</b>	third ground station
<b>41</b>	wireless data-link
<b>51</b>	exploded flare
<b>60</b>	turret (for firing flares)
<b>61</b>	flare dispenser
<b>62</b>	tracking mechanism
<b>70</b>	aircraft sensor package
<b>71</b>	missile sensor (part of aircraft sensor package)
<b>72</b>	reference frequency oscillator (part of aircraft sensor package)
<b>73</b>	modulator (part of aircraft sensor package)
<b>74</b>	data-link transmitter (part of aircraft sensor package)
<b>75</b>	aerodynamic enclosure (part of aircraft sensor package)
<b>80</b>	aircraft location processor
<b>311</b>	receiver (wireless data-link)
<b>312</b>	missile detection processor (at first ground station)
<b>314</b>	carrier phase processor (at first ground station)
<b>711</b>	optical aperture (part of aircraft sensor package)
<b>712</b>	prism means (part of spectral sensor)
<b>713</b>	spectral color bands
<b>714</b>	detector means (part of spectral sensor)

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- 741 data-link antennas (part of aircraft sensor package)
- 810 step of moving airliner to survey position
- 820 step of transmitting raw sensor data and precise carrier signal
- 830 step of locking onto precise carrier signal and correlating airliner survey position
- 840 step of flying airliner on take-off trajectory
- 850 step of processing raw sensor data to determine missile launch
- 860 step of tracking turret aim-point behind airliner position
- 870 step of firing flare to aim-point elevation and azimuth angles
- 880 step of exploding flare at aim-point range position
- d1 distance from aircraft sensor package to first ground station
- d2 distance from aircraft sensor package to second ground station
- d3 distance from aircraft sensor package to third ground station

## DETAILED DESCRIPTION OF THE INVENTION

### Mode(s) for Carrying Out the Invention

[0022] Referring first to FIG. 1, a commercial airliner 10, such as, for example, a Boeing 737 taking off from an airport runway, is being fired on by a man portable missile 20. The airliner 10 includes an aircraft sensor package 70, in accordance with my invention. This aircraft sensor package 70 senses a detectable characteristic 21, such as a spectral signature, of the missile 20. Although the embodiments described below address spectral signature detection, those skilled in the art will recognize that the aircraft sensor package 70 could be configured to sense a wide variation of detectable characteristics including, but not

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limited to radar reflections, laser reflections, and radio frequency emanations. Raw data associated with the detectable characteristic is transmitted via wireless data link **41** to a first ground station **31**, a second ground station **32**, and a third ground station **33**.

**[0023]** Referring now to FIG. 2, the missile **20** is diverted from its intended target, commercial airliner **10**, toward an exploded flare **51**, which has been precisely aimed and detonated in the vicinity of the aircraft. FIG. 3 depicts a turret **60**, similar to a US Navy Phalanx cannon, for firing flares where the turret is aimed to precisely track the airliner **10**. The exploded flare **51** is detonated by the turret **60** at a precise range. More than one turret **60** may be positioned adjacent to the runway and tracking the airliner.

**[0024]** FIG. 4 is a functional block diagram of a typical aircraft sensor package **70** in accordance with one illustrative my invention. In this embodiment, the aircraft sensor package **70** comprises a missile sensor **71**, such as a spectral sensor, which provides raw data **5** to a modulator **73**. Reference frequency oscillator **72** provides a precision carrier signal with known phase characteristics to modulator **73**, where it is combined with raw sensor data **5** and then transmitted over a wireless data-link **41** via transmitter **74**. In a preferred embodiment, the reference oscillator and transmitter are remotely tuned, such as for example from an air traffic control tower to a frequency between 108.000 MHz and 117.975 MHz, where the selected frequency corresponds to a VOR station that is not in the immediate geographic area.

**[0025]** FIG. 5 shows a perspective view of the illustrative aircraft sensor package **70** including optical aperture **711** and data-link antennas **741**. The detectable characteristic **21**, a spectral signature in this embodiment, enters optical aperture **711** and impinges on missile sensor **71**. The wireless data-link **41** signal from transmitter **74** exits the aircraft sensor package **70** via antennas **741**. In a preferred embodiment,



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antennas **741** are conformal to the aerodynamic enclosure **75** of the aircraft sensor package **70**.

**[0026]** Refer now to FIG. 6 which shows a functional block diagram of the ground stations and more particularly of the first ground station **31**. The first ground station **31** includes a receiver **311** that receives the wireless data-link **41** from the aircraft sensor package **70**. A first portion of the wireless data-link **41** exiting receiver **311** is routed to missile detection processor **312** which processes the raw sensor data included therein and determines whether a missile **20** is being detected. For example, certain missiles have solid rocket propellant including aluminum powder -- detecting a spectral line at 396.152 nanometers (nm) may indicate the presence of aluminum oxide in a rocket plume.

**[0027]** A second portion of the wireless data-link **41** exiting receiver **311** is routed to carrier phase processor **314** which determines the distance from the first ground station **31** to the aircraft sensor package by counting the difference in the number of full carrier and partial cycles between the wireless data-link **41** and a reference oscillator **315**. The difference in the number of full carrier cycles is measured using a zero crossing detector, and difference in the number of partial carrier cycles is measured by comparing the phase difference between the wireless data-link **41** and the reference oscillator **315**. This carrier phase processing is analogous in operation to real-time kinematic tracking (RTK) techniques developed for surveying based on global positioning satellites (GPS). RTK tracks both the phase shift and full wave cycles differing between the receiver and transmitter. Therefore, it is possible to measure distances to an accuracy of a fractional wavelength. For example, in a preferred embodiment with the carrier frequency between 108.000 and 117.975 MHz a wavelength is approximately 2.5 meters long.

**[0028]** FIG. 7 is a block diagram of a missile sensor **71**, such as a spectral sensor suitable for use in the aircraft sensor package of FIGS. 4

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and 5. In this embodiment, incoming light is the detectable characteristic 21 of a missile, strikes a prism 712, is separated in spectral colors 713, and strikes detector plate 714. It will be recognized by those skilled in the art that a diffraction grating could be used instead of a prism and that a charge-coupled device (CCD) can be used as a light detector.

[0029] In embodiments of my invention using a spectral sensor, such as depicted in FIG. 7, the raw sensor data 5 comprises a spectral signature 6 which, as known to those skilled in the art, includes discrete light bands which can be used to identify a specific element, such as for example aluminum. The raw sensor data 5 is used to modulate a carrier signal that is transmitted as wireless data-link 41.

[0030] FIG. 8 pictorially depicts precisely locating a commercial airliner equipped with an aircraft sensor package in accordance with my invention. In a preferred embodiment, the commercial airliner 10, shown in FIG. 1 includes at least one aircraft sensor package 70 including a transmitter that transmits a constant frequency signal within the range of standard VOR stations. The aircraft sensor package receives a radio command from air traffic control to start transmitting on a preselected carrier frequency. The first ground station 31 locks onto the carrier frequency and by using RTK techniques described above precisely measures the distance d1 between the first ground station 31 and the aircraft sensor package 70. In one embodiment, a reference starting distance is established when the aircraft sensor package 70 transmits from a known location such as 'position hold' at the runway threshold.

[0031] In a similar manner, the second ground station 32 measures the distance d2 between itself and the aircraft sensor package 70. The third ground station 33 measures the distance d3 between itself and the aircraft sensor package 70. Each of the distances d1, d2, and d3 defines a respective sphere in three-dimensional space. The point of intersection of these three spheres defines the aircraft location and is determined, by

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the aircraft location processor **80** shown in FIG. 6, using known techniques of linear algebra.

[0032] Refer now to FIG. 9, which shows the steps of an illustrative method of protecting commercial airliners from man portable missiles using the system of FIGS. 1-8. The commercial airliner **10** is first moved (step **810**) to a survey position, such as the 'position hold' on an airport taxiway, which position has a location that has been determined to a high degree of accuracy, such as for example within +/- 0.1 meters in three geographical coordinates. It is important that the aircraft sensor package (ASP) **70** has a clear line-of-sight to each of the ground stations **31-33** while the airliner **10** is located at the survey position. Next, the aircraft sensor package (ASP) begins to transmit (step **820**) raw sensor data and a precise carrier signal, collectively described above as the wireless data-link **41**. In a preferred embodiment of my invention the ASP **70** is both remotely commanded to start transmitting and remotely tuned to an appropriate carrier frequency such as a VOR frequency that is not being used by the airport where the airliner **10** is presently located.

[0033] Next, the ground stations **31-33** lock-on to the precise carrier signal and correlate their calculated aircraft position with the survey position. The use of a survey position allows each ground station to track the actual number of complete radio frequency cycles using the following relationship.

$$\text{Number of Cycles} = \text{INT} (\text{geographic distance} / \text{wavelength of the carrier});$$

where INT is a mathematical function computing the integral, or whole number, portion of its argument.

[0034] The ground stations constantly receive the carrier frequency from when the ASP **70** starts transmitting at the survey point till when the airliner **10** leaves the protected zone. This allows each ground station to

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measure both the number of RF cycles of the carrier as well as an RF phase shift, which is equivalent to a partial cycle. This method of measuring precise distance using full and partial cycles will be familiar to those skilled in the art of real-time kinematics, such as is used in the field of surveying using global positioning system (GPS) satellites.

Advantageously, by measuring both full and partial RF carrier cycles, the distances **d1-d3** from the ground stations **31-33** can be measured with a high level of accuracy such as +/- 0.1 meter.

[0035] Next, the airliner flies (**step 840**) and the ground stations **31-33** use the precise distance measurements **d1-d3**, as described above, to accurately track the airliner **10** geographic position in three dimensions. As the airliner **10** flies the take-off trajectory, the ground stations receive and process (**step 850**) the raw sensor data **5** contained in wireless data-link **41**. Also, as the airliner **10** flies the take-off trajectory, each turret **60**, if more than one is employed, targets and tracks a predetermined aim-point behind the airliner **10**. This aim-point corresponds to where an exploded flare **51**, shown in FIG. 2, would be in a position to divert a missile **20** if and when such a missile is detected. As will be appreciated by those skilled in the art of military aircraft counter-measures, the dispersion pattern of exploded flares optimally positioned to divert a missile is dependent on the configuration of the airliner **10**.

[0036] If a missile **20** is detected, the turret or turrets **60** fire (**step 870**) a flare at the aim-point described previously. Specifically, the turret **60** determines both the elevation and azimuth angle along which the flare travels toward the aim-point. The ground station commands, such as by radio command, the flare to explode (**step 880**) at the range of the aim-point from the turret **60**. In one embodiment, the command to explode the flare is determined by the muzzle velocity of the flare leaving the turret **60** and an elapsed time. In another preferred embodiment of my invention, the ground station (**31-33**) radar-tracks the flare leaving the turret **60** and commands the flare to explode based on its observed

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position. Advantageously, by tracking the flare leaving the turret **60**, it is possible to preventively explode or not explode any flare that is off-course.

[0037] It will be recognized by those skilled in the art that data latency, such as time between when the missile **20** is 'seen' by the missile sensor **71** and when the exploded flare **51** presents an alternative target to the missile, is an important factor to be considering during the fielding of my invention. In one embodiment of my invention, the missile sensor **71** is a camera operating at 30 frames per second and provides live raw data to the ground stations **31-33** with a lag time of 30 milliseconds. The transit time for the RF wireless data link **41** to the ground stations **31-33** is approximately 10 microseconds, assuming a 2 mile (3.2 kilometer) range where the speed of light, or RF energy, is about 1 mile (1.6 kilometer) every 5 microseconds. In this embodiment, the ground stations **31-33** share and process data at 10 Hertz resulting in a 100-millisecond data frame. Also in this embodiment, detection of the missile and the resultant command for the turret **60** to fire requires four consecutive data frames resulting in a total processing time delay of 400 milliseconds. The flare **51** is a modified high velocity round having a muzzle velocity of 2500 feet per second (762 meters per second) and the airliner **10** is, on average, 5000-foot (1524 meter) slant range from the turret **60**, resulting in a flare flight time of 2 seconds.

[0038] Therefore, the total data latency for this one illustrative embodiment, including sensor **71** delay, RF wireless data link **41** transit time, ground stations **31-33** processing time, and flare **51** flight time is approximately 2.4 seconds. In these 2.4 seconds, a missile **20** traveling 1200 miles per hour (536 meters per second) at an airliner **10** moving away from the missile at 240 miles per hour (107 meters per second) traveling will have closed the distance between itself and the airliner by 3500 feet. In this embodiment, sensor **71** and the corresponding detection processing algorithm in ground stations **31-33** is selected such

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that detection of the missile **20** occurs at a range from the airliner **10** greater than 7000 feet (2133 meters) and countermeasures, such as flare **51**, are in position at a missile **20** range from the airliner **10** greater than 3500 feet (1066 meters).

**[0039]** In a further embodiment of my invention, the commercial airliner **10** is equipped with multiple aircraft sensor packages **70** where each aircraft sensor package transmits on a unique carrier frequency which advantageously allows the ground stations **31**, **32**, and **33** to determine both precise airliner **10** position and pitch, roll and heading attitude. These aircraft sensor packages are remotely controlled by air traffic control and only transmit while the airliner **10** is in a protected area. In a preferred embodiment of my invention, the carrier frequency is also remotely selected by air traffic control and is within the already allocated radio navigation frequency band of 108.000 to 117.975 MHz.

#### **List of Acronyms used in the Detailed Description of the Invention**

**[0040]** The following is a list of the acronyms used in the specification in alphabetical order.

ASP	aircraft sensor package
CCD	charge-coupled device
GPS	global positioning system
INT	integer portion of (mathematical function)
MHz	megahertz
nm	nanometers
RF	radio frequency
RTK	real-time kinematic tracking (carrier signal phase processing)
VOR	very high frequency omni-directional radio (radio navigation aid)

**Alternate Embodiments**

[0041] Alternate embodiments may be devised without departing from the spirit or the scope of the invention. For example, the commercial airliner 10 could be equipped with a rear facing radar transmitter and the raw sensor video could consist of radar returns.

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## CLAIMS

**What is claimed is:**

- [c1]** 1. A system for protecting a commercial airliner (10) from a man portable missile (20) comprising:
- (a) an aircraft sensor package (70) located on an airliner and including a missile sensor (71), a reference frequency oscillator (72), and a transmitter (74), said aircraft sensor package adapted to transmit a wireless data-link (41) which includes raw sensor data (5) and a precise carrier frequency;
  - (b) a plurality of ground stations (31-33) adapted to receive said raw sensor data and determine the presence of a missile therefrom and also adapted to receive said precise carrier frequency and determine the location of said airliner therefrom; and
  - (c) a turret (60) adapted to track said airliner as it flies through a protected zone, said turret further adapted to lay down a predetermined pattern of exploding flares (51) to divert said missile away from said airliner.
- [c2]** 2. A method for protecting a commercial airliner (10) from a man portable missile (20), said method comprising:
- (a) moving (step 810) an airliner to a survey position whose location has been accurately predetermined;
  - (b) transmitting (step 820) a signal from the airliner, said signal comprising raw sensor data (5) and a precise radio frequency carrier;
  - (c) receiving (step 830) the signal at a ground station (31-33) and correlating said signal to said survey position;



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- (d) flying (step 840) the airliner along a take-off trajectory;
- (e) processing (step 850) said sensor data to determine whether a missile has been launched;
- (f) tracking (step 860) a turret to an aim-point behind said airliner;
- (g) firing (870) a flare from the turret at the aim-point when a missile has been detected; and
- (h) exploding (step 880) said flare at the aim-point range, thereby diverting said missile.

**[c3]** 3. The method of claim 2 wherein the step of correlating said signal further comprises determining the number of full and partial cycles of said carrier that correspond to a known distance between said ground station and said survey position.

**[c4]** 4. A method for protecting an airplane from a ground missile when the airplane is moving at an airport, said method comprising the steps of:

- (a) accurately determining the location of a survey position at the airport;
- (b) transmitting data from the airplane to a plurality of ground stations as the airplane departs from the survey position;
- (c) determining from said data both whether a missile has been fired at the airplane and the exact position of the airplane as determined in relation to the survey position; and
- (d) if a missile has been fired at the airplane, firing one or more flares to intercept the missile.

**[c5]** 5. The method of claim 4 wherein said transmitted data includes a precise radio frequency carrier and said determining step includes determining the number of full and partial cycles of

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the carrier that correspond to known distances between each ground station and the survey position.

- [c6] 6. The method of claim 5 wherein the survey position is on the runway of the airport and the airplane is taking off from the airport on that runway.
- [c7] 7. The method of claim 6 wherein each ground station locks on to the precise radio frequency carrier.
- [c8] 8. The method of claim 7 further comprising a ground station exploding the flare that has been fired.

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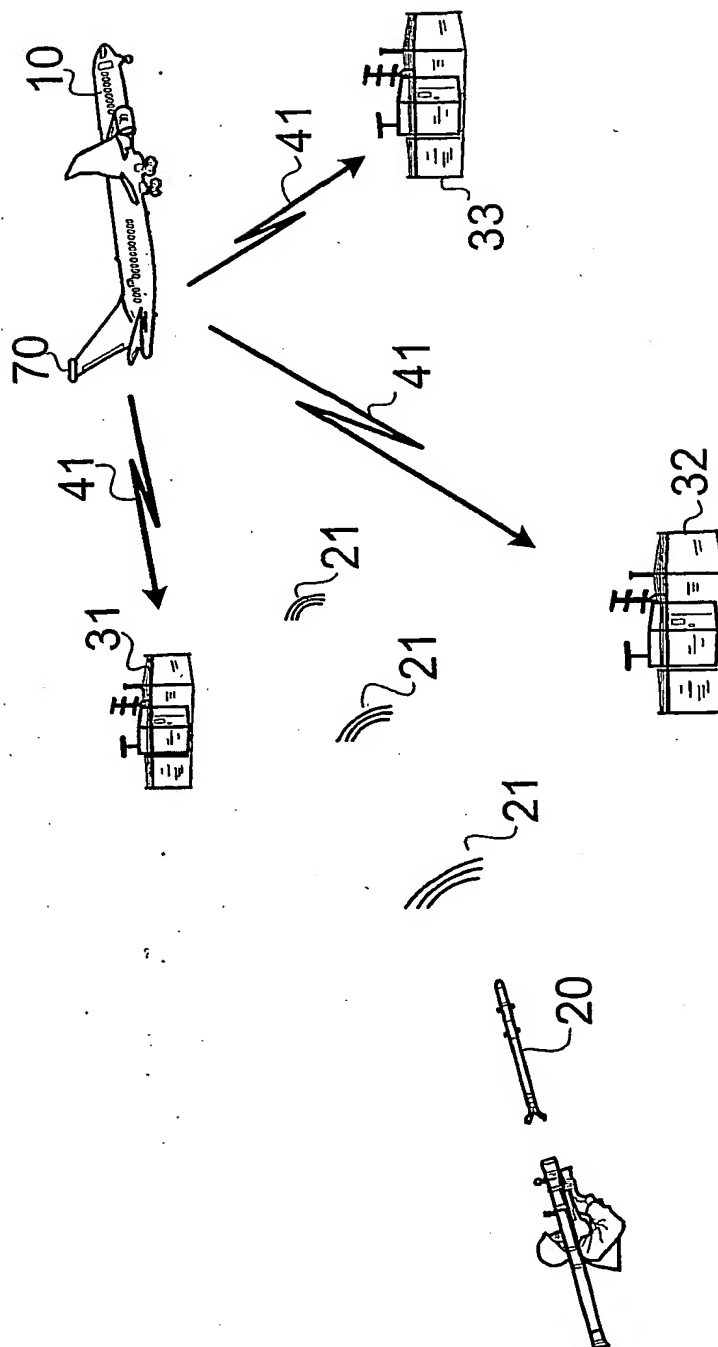


FIG. 1

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FIG. 2

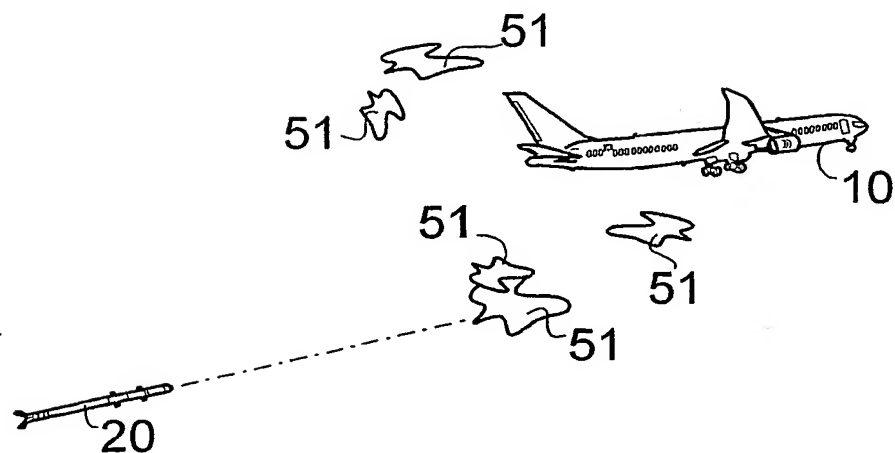
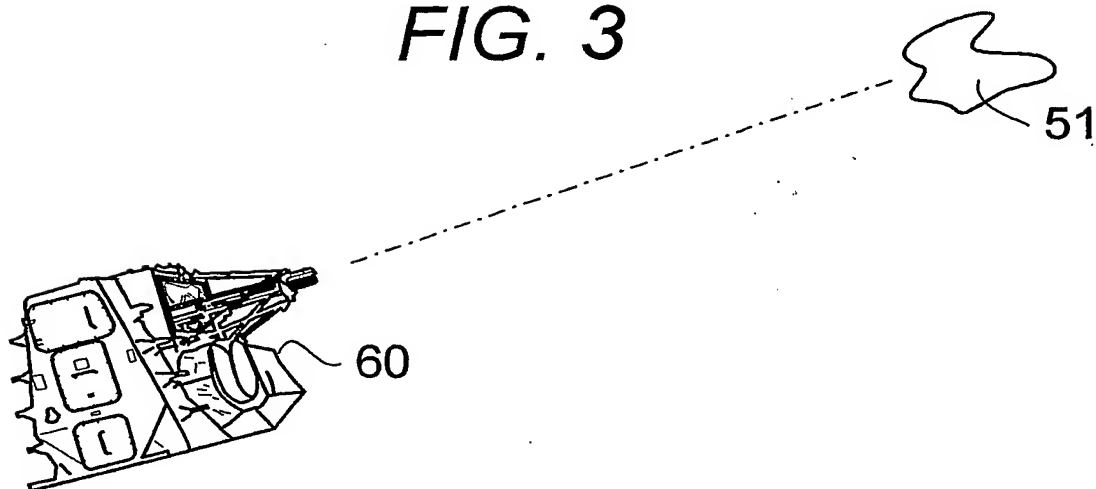


FIG. 3



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FIG. 4

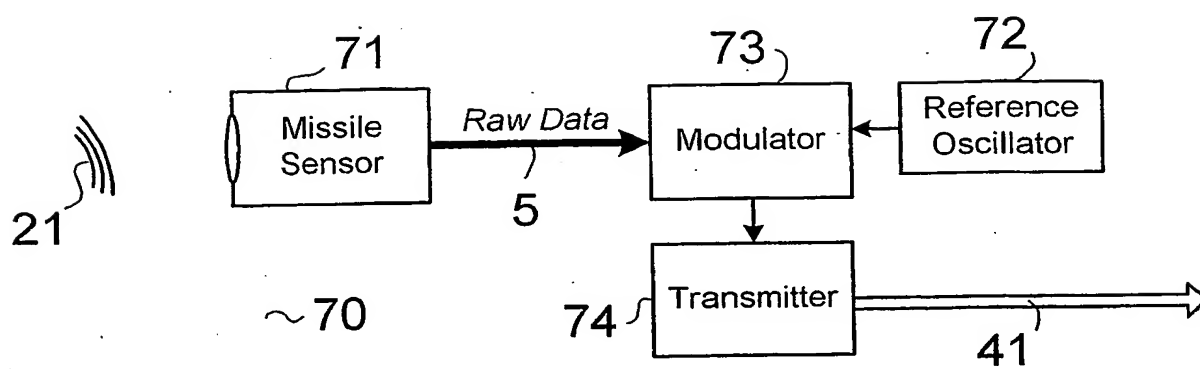
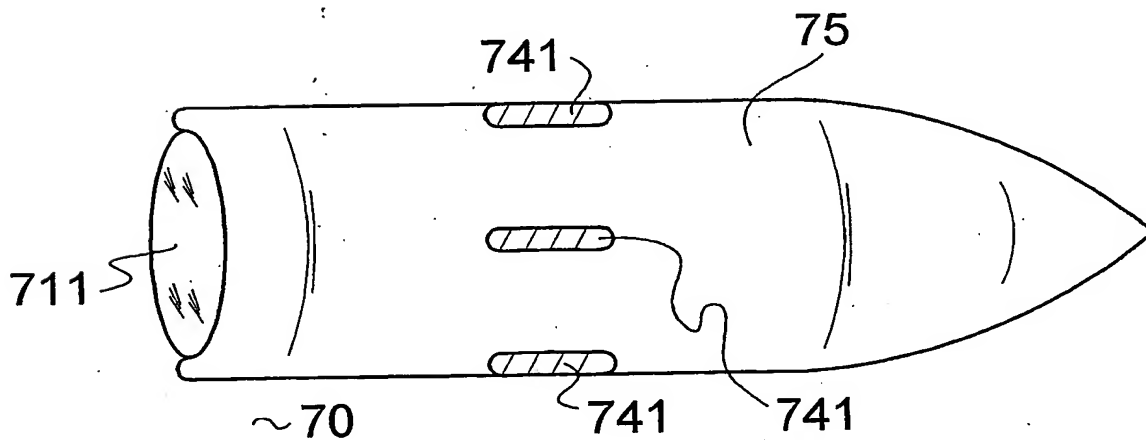
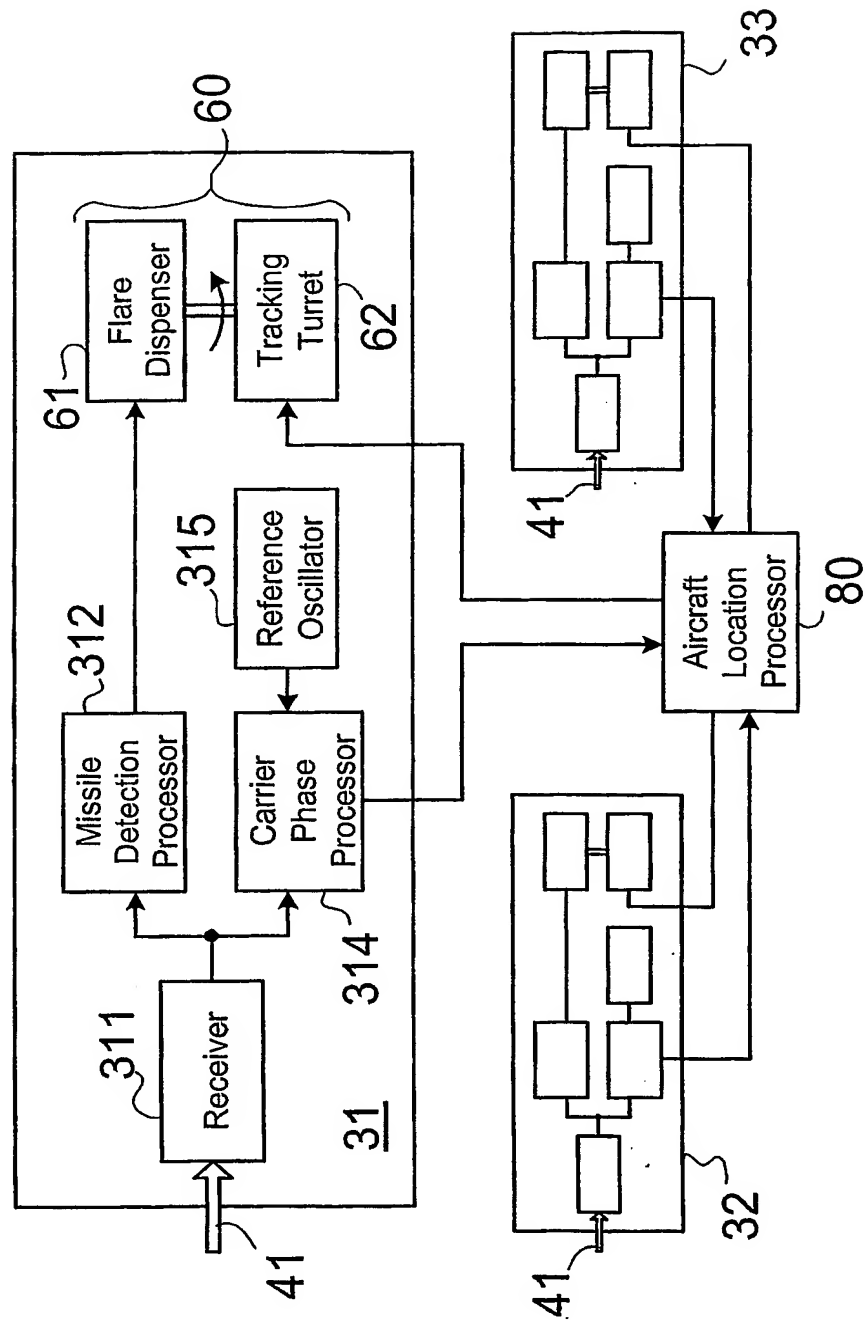


FIG. 5

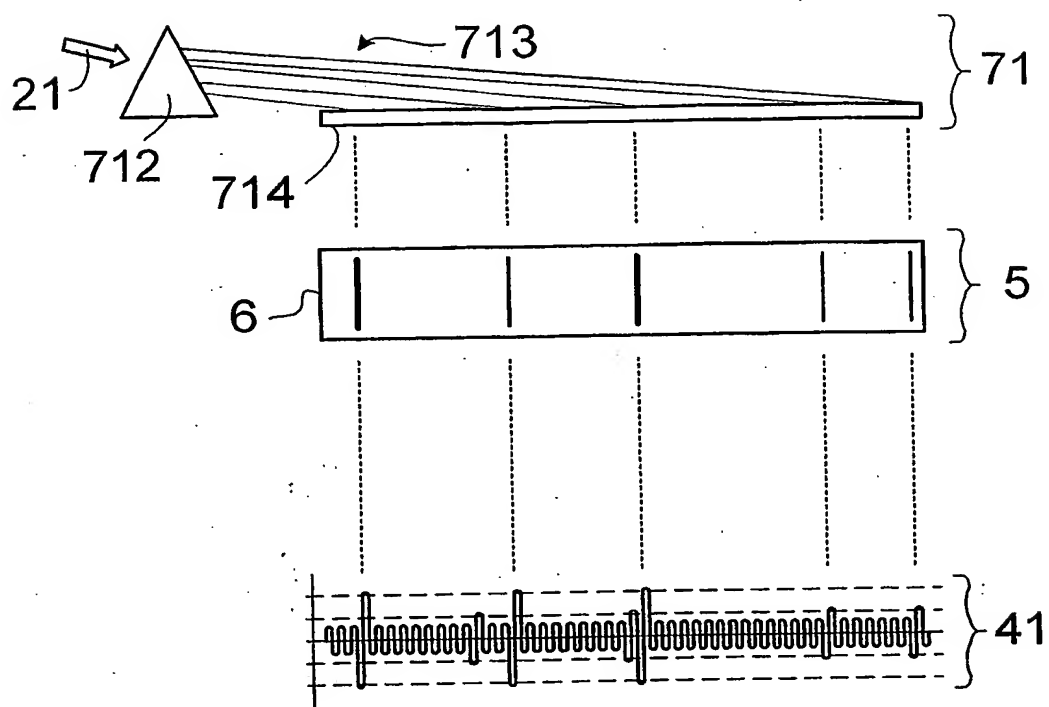




**FIG. 6**

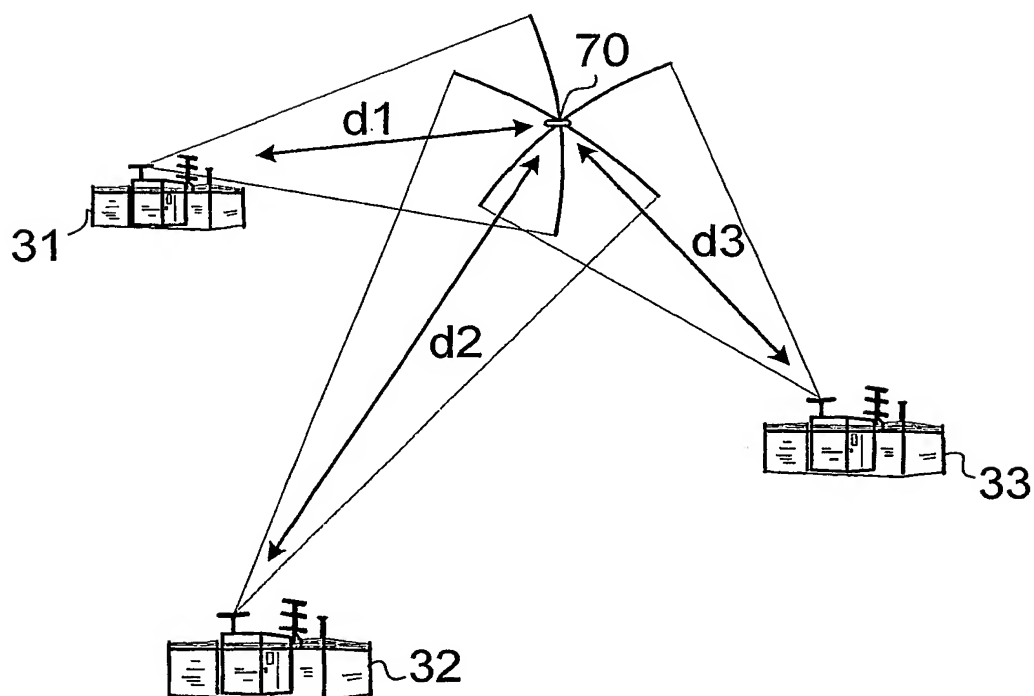
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FIG. 7



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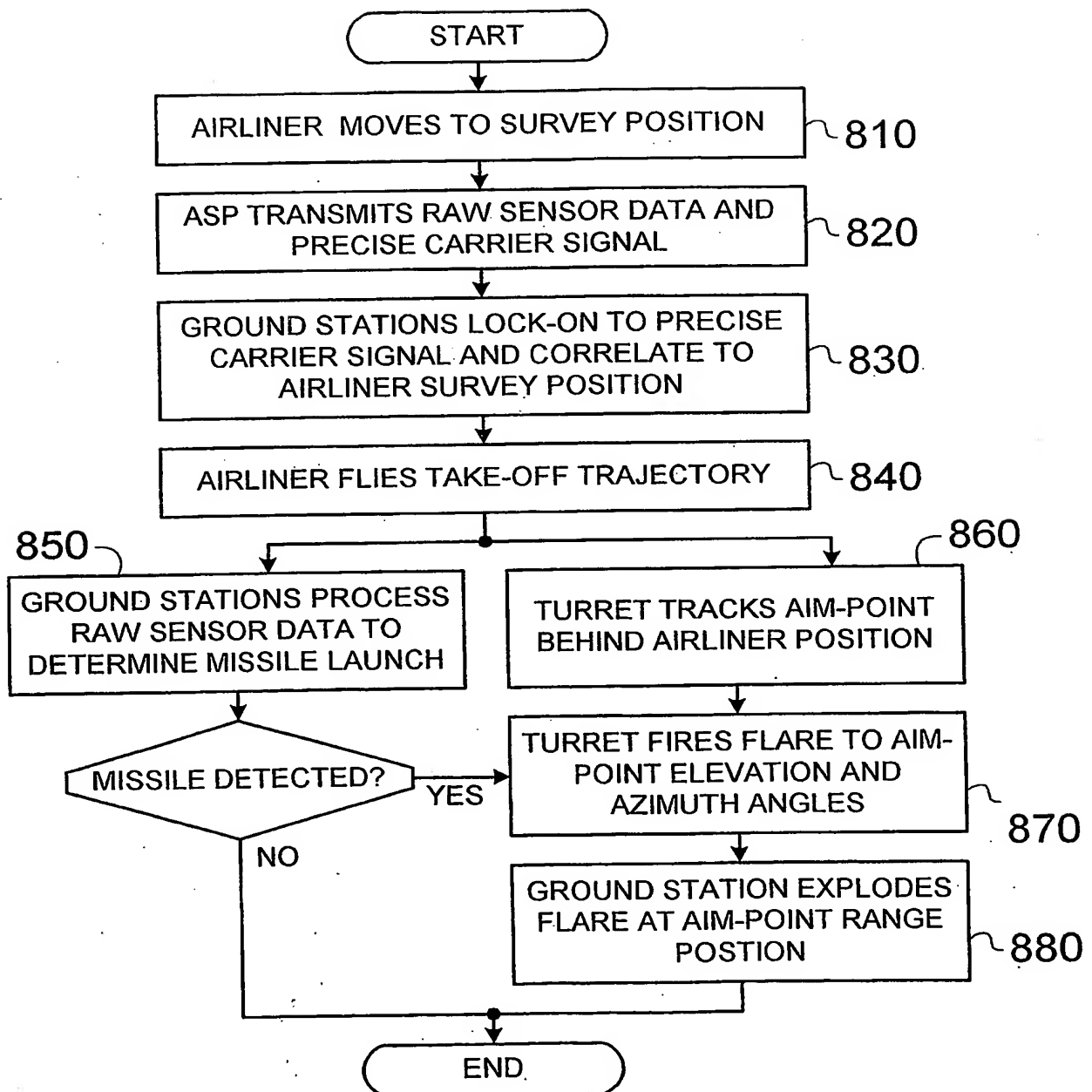
FIG. 8





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FIG. 9



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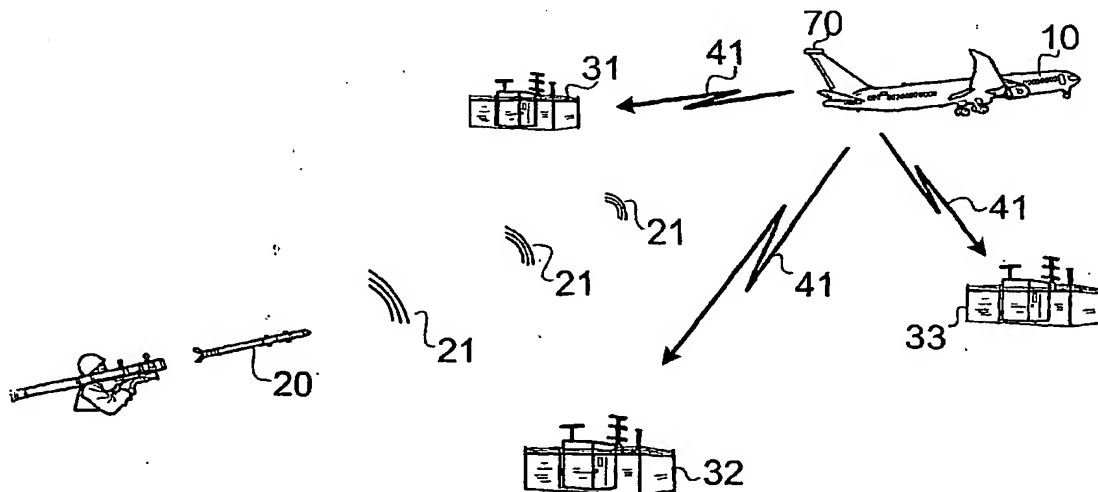
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(54) Title: **PROTECTING COMMERCIAL AIRLINERS FROM MAN PORTABLE MISSILES**



(57) Abstract: A commercial airliner (10) carries a sensor that detects a characteristic (21) associated with a man portable missile (20). Raw sensor data is transmitted via a wireless data-link (41) to ground stations (31-33) that process the airliner transmission and determine both the presence of the missile and a precise aircraft position. Countermeasures are fired to detonate within a close proximity of airliner in order to divert the detected missile.

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## INTERNATIONAL SEARCH REPORT

International Application No.  
US2004/013607

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 F41H11/02

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 F41H

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, COMPENDEX

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 600 434 A (WARM BERNDT ET AL) 4 February 1997 (1997-02-04) column 3, line 13 - column 4, line 19; figures 1,2	1,2,4
A	GB 2 342 983 A (BODENSEEWERK GERAETETECH) 26 April 2000 (2000-04-26) claims 1,2; figures 2,3	1,2,4
A	FR 2 769 990 A (LFK GMBH) 23 April 1999 (1999-04-23) page 5, line 26 - page 6, line 10; figure 4	1,2,4
A	US 2002/149510 A1 (SALZEDER RUDOLF) 17 October 2002 (2002-10-17) claim 1; figure 1	1,2,4
	-/-	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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## INTERNATIONAL SEARCH REPORT

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 992 628 A (KARNEY JAMES L) 16 November 1976 (1976-11-16) column 2, lines 32-39; figure 1 -----	1,2,4

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